

Stock

Work Order ID 164640

164640

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Item ID: D119-675-111 USED

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Heli-Access-Step™ LH - DART Crosstube Compatible

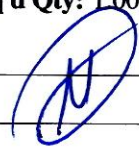
Start Date: 8/8/2017 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 8/16/2017 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan:  Date: JUL 26 2017

Tooling:

Date:

Run Start *NR1*

QC: Date: SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D119-675	C								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP D119-675-111 CHG001								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.03							
Quality Control									

CANCEL

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Item ID: D119-675-111 USED**Accept*****N900040100*****Setup****Start*****NS1*****Revision ID:****Stop*****NS2*****Item Name:** Heli-Access-Step™ LH - DART Crosstube Compatible**Start Date:** 8/8/2017 **Start Qty:** 1.00 ***1*****Cust Item ID:****Required Date:** 8/16/2017 **Req'd Qty:** 1.00 ***1*****Customer:****Reference:****Approvals:** **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____**Run****Start*****NR1*****QC:** _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____**Stop*****NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D119-675-111 Location : FG081								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.10							
Quality Control									

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Parent Item: D119-675-111 USED

D119-675-111 USED

Parent Item Name: Heli-Access-Step™ LH - DART Crosstube Compatible

Start Date: 8/8/2017

Required Date: 8/16/2017

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 17.07.26 NEW ISSUE DD VERF:JFS

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2617-5 *D2617-5* Spacer		Manufactured	No				Each	55.0000	**	4		AUG 30 2017	
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Location	Loc Qty	Loc Code
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FG	10	
31756	10	
ST008A	45	
140822	45	

D2617-3 *D2617-3* Bushing		Manufactured	No				Each	31.0000	**	4		AUG 30 2017	
--	--	--------------	----	--	--	--	------	---------	----	---	--	-------------	--

Location	Loc Qty	Loc Code
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FG	10	
27991	10	
ST008A	21	
142939	21	

D2732-032 *D2732-032* Rubber Cushion - 3.2"		Manufactured	No				Each	62.0000	**	8		AUG 30 2017	
--	--	--------------	----	--	--	--	------	---------	----	---	--	-------------	--

Location	Loc Qty	Loc Code
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S010	4	
163845	4	
ST010	8	
164307	8	
ST012a	50	
163993	50	

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Parent Item Name: Heli-Access-Step™ LH - DART Crosstube Compatible

Start Date: 8/8/2017

Required Date: 8/16/2017

Start Qty: 1.00

Required Qty: 1.00

D3043-041 Manufactured No

Each 1.0000 1

D3043-041

**

Step Weldment LH

Location

Loc Qty

Loc Code

PKG

1

163575

1

D5283-7 Manufactured No

Each 0.0000

D5283-7

**

Basket Clamp

D5283-11 Manufactured No

Each 0.0000

D5283-11

**

Basket Clamp

D5283-041 Manufactured No

Each 0.0000

D5283-041

**

Basket Clamp Assembly

D5283-043 Manufactured No

Each 2.0000

D5283-043

**

Basket Clamp Assembly

Location

Loc Qty

Loc Code

ST523

2

163579

2

AN4-15A Purchased No

Each 150.0000

AN4-15A

**

Bolt

Location

Loc Qty

Loc Code

GA

10

120449

10

ST343

140

m137820

40

m138040

100

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Parent Item: D119-675-111 USED

D119-675-111 USED

Parent Item Name: Heli-Access-Step™ LH - DART Crosstube Compatible

Start Date: 8/8/2017

Required Date: 8/16/2017

Start Qty: 1.00

Required Qty: 1.00

AN4-16A Purchased No

Each 26.0000 4

AN4-16A

Bolt

**

Location

Loc Qty

Loc Code

FG

5

m138238

4

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121541

5

ST343

21

m138040

21

AN4-22A Purchased No

Each 58.0000 4

AN4-22A

Bolt

**

Location

Loc Qty

Loc Code

over003

20

m137951

20

ST342

25

m138045

25

ST344

13

116419

13

NAS1149D0463J Purchased No

Each 4,161.000 24

NAS1149D0463J

Washer

**

Location

Loc Qty

Loc Code

GA

558

M135056

40

M137699

518

ST260a

2600

M137988

600

M138084

2000

ST263

1003

M137371

384

M137699

619

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Parent Item Name: Heli-Access-Step™ LH - DART Crosstube Compatible

Start Date: 8/8/2017

Required Date: 8/16/2017

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

Each

2,681.000

12

MS21042L4

**

Nut

Location

Loc Qty

Loc Code

FP001

10

m133363

10

GA

11

m135058

11

OVER007

1000

m138084

1000

ST303

1660

m137402

271

m137680

389

m137988

1000

12

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